Willowood Glufosinate 280SL may be used for post emergence weed control in listed tree, vine and berry crops.

ACTIVE INGREDIENT:
Glufosinate ammonium* .................................................. 24.5%**
OTHER INGREDIENTS: .................................................. 75.5%
TOTAL: ................................................................. 100.0%
*CAS Number 77182-82-2
**Equivalent to 2.34 pounds of active ingredient per U.S. gallon.

KEEP OUT OF REACH OF CHILDREN
WARNING - AVISO
Si usted no entiende la etiqueta busque a alguien para que se la explique a usted en detalle.
(If you do not understand the label, find someone to explain it to you in detail.)

See inside label booklet for First Aid, Precautionary Statements and Directions for Use including Storage and Disposal instructions.

EPA Reg. No. 87290-41

Manufactured For:
Willowood, LLC
1600 NW Garden Valley Blvd. #120
Roseburg, OR 97471
20160915

EPA Est. No. 61842-CA-001 (TF)
5905-IA-01 (HD)
39578-TX-001 (SE)
Letter(s) in the lot number correspond to letter(s) following the EPA Est. No.

NET CONTENTS: 2.5 Gallons
# FIRST AID

**IF IN EYES:**
- Hold eye open and rinse slowly and gently with water for 15-20 minutes.
- Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye.
- Call a poison control center or doctor for treatment advice.

**IF ON SKIN OR CLOTHING:**
- Take off contaminated clothing.
- Rinse skin immediately with plenty of water for 15-20 minutes.
- Call a poison control center or doctor for treatment advice.

**IF SWALLOWED:**
- Call a poison control center or doctor immediately for treatment advice.
- Have person sip a glass of water if able to swallow.
- Do not induce vomiting unless told to by a poison control center or doctor.
- Do not give anything to an unconscious person.

### HOT LINE NUMBER

Have the product container or label with you when calling a poison control center or doctor, or going for treatment. For general information on product use, etc., call the National Pesticides Information Center (NPIC) at 1-800-858-7378. For emergencies, call the poison control center 1-800-222-1222.

**NOTE TO PHYSICIAN:** If this product is ingested, endotracheal intubation and gastric lavage should be performed as soon as possible followed by charcoal and sodium sulfate administration.
PRECAUTIONARY STATEMENTS
HAZARDS TO HUMANS AND DOMESTIC ANIMALS
WARNING
Causes substantial but temporary eye injury. Harmful if absorbed through skin. Harmful if swallowed. Do not get in eyes or on clothing. Wear protective eyewear (goggles, face shield, or safety glasses). Avoid contact with skin.

PERSONAL PROTECTIVE EQUIPMENT (PPE)
Applicators and other handlers must wear:
- Long-sleeved shirt and long pants
- Chemical-resistant gloves such as barrier laminate, butyl rubber ≥ 14 mils, nitrile rubber ≥ 14 mils, neoprene rubber ≥ 14 mils, polyvinyl chloride (PVC) ≥ 14 mils, or Viton® ≥ 14 mils
- Shoes and socks
- Protective eyewear (goggles, face shield or safety glasses)

Discard clothing and other absorbent materials that have been drenched or heavily contaminated with this product’s concentrate. Do not reuse them. Follow manufacturer’s instructions for cleaning/maintaining PPE. If no such instructions for washables exist, use detergent and hot water. Keep and wash PPE separately from other laundry.

USER SAFETY RECOMMENDATIONS
Users should:
- Wash hands before eating, drinking, chewing gum, using tobacco, or using the toilet.
- Remove clothing/PPE immediately if pesticide gets inside. Then wash thoroughly and put on clean clothing.
- Remove PPE immediately after handling this product. Wash the outside of gloves before removing. As soon as possible, wash thoroughly and change into clean clothing.

ENGINEERING CONTROL STATEMENT
When handlers use closed systems, enclosed cabs, or aircraft in a manner that meets the requirements listed in the Worker Protection Standard (WPS) for agricultural pesticides [40 CFR 170.240 (d)(4-6)], the handler PPE requirements may be reduced or modified as specified in the WPS.
ENVIRONMENTAL HAZARDS
Do not apply directly to water, or to areas where surface water is present. Do not apply to intertidal areas below the mean high water mark. Do not contaminate water by cleaning of equipment or disposal of equipment washwaters.

This pesticide is toxic to vascular plants and should be used strictly in accordance with the drift and run-off precautions on this label in order to minimize off-site exposures.

Under some conditions, this product may have a potential to run off to surface water or adjacent land. Where possible, use methods which reduce soil erosion, such as no till, limited till and contour plowing. These methods also reduce pesticide run-off. Use of vegetation filter strips along rivers, creeks, streams, wetlands, etc., or on the downhill side of fields where run-off could occur to minimize water run-off is recommended.

PHYSICAL OR CHEMICAL HAZARDS
Do not use with or store near oxidizing agents since hazardous chemical reaction may occur.

DIRECTIONS FOR USE
It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

Do not use this product until you have read the entire label. Do not apply this product in a way that will contact workers or other persons, either directly or through drift. Only protected handlers may be in the area during application.

For any requirements specific to your State or Tribe, consult the agency responsible for pesticide regulation.

In the State of New York Only: Not For Use In Nassau and Suffolk Counties.

AGRICULTURAL USE REQUIREMENTS
Use this product only in accordance with its labeling and with the Worker Protection Standard, 40 CFR Part 170. This Standard contains requirements for the protection of agricultural workers on farms, forests, nurseries, and greenhouses, and handlers of agricultural pesticides. It contains requirements for training, decontamination, notification, and emergency assistance. It also contains specific instructions and exceptions pertaining to the statements on this label about personal protective equipment (PPE), and restricted-entry intervals. The requirements in this box only apply to uses of this product that are covered by the Worker Protection Standard.

Do not enter or allow worker entry into treated areas during the restricted entry interval (REI) of 12 hours.

PPE required for early entry to treated areas that is permitted under the Worker Protection Standard and that involves contact with anything that has been treated, such as plants, soil, or water, is:

- Coveralls worn over short-sleeved shirt and short pants
- Chemical-resistant gloves such as barrier laminate, butyl rubber ≥ 14 mils, nitrile rubber ≥ 14 mils, neoprene rubber ≥ 14 mils, polyvinyl chloride (PVC) ≥ 14 mils, or Viton® 14 mils
- Chemical-resistant footwear plus socks
- Protective eyewear (goggles, face shield or safety glasses)
IMPORTANT CROP SAFETY INFORMATION
READ BEFORE USING THIS PRODUCT
Applications to trees, vines, and berries should avoid contact of Willowood Glufosinate 280SL solution, spray drift, or mist with green bark, stems, or foliage, as injury may occur to trees, berries, and vines. Only trunks with callused, mature dark brown bark should be sprayed unless protected from spray contact by nonporous wraps, grow tubes or waxed containers. Contact of Willowood Glufosinate 280SL with parts of trees, berries or vines other than mature brown bark can result in serious damage.

PRODUCT INFORMATION
Willowood Glufosinate 280SL is a water soluble herbicide for application as a foliar spray for the control of a broad spectrum of emerged annual and perennial grass and broadleaf weeds in trees, vines, and berries. Willowood Glufosinate 280SL is only foliar active with little or no activity in soil. Weeds that emerge after application will not be controlled. Uniform thorough spray coverage is necessary to achieve consistent weed control. Necrosis of leaves and young shoots occur within 2 to 4 days after application under good growing conditions.

• Willowood Glufosinate 280SL is rainfast four (4) hours after application to most weed species, therefore, rainfall within four (4) hours may necessitate retreatment or may result in reduced weed control.
• Application should be made between dawn and 2 hours before sunset to avoid the possibility of reduced lambsquarters and velvetleaf control.
• Consult your local Cooperative Extension Service or Willowood, LLC representative for guidelines on the optimum application timing for Willowood Glufosinate 280SL in your region.
• Weed control may be reduced if application is made when heavy dew, fog, and mist/rain are present, or when weeds are under stress due to environmental conditions such as drought, cool temperatures, or extended periods of cloudiness.
• To maximize weed control, do not cultivate from 5 days before an application to 7 days after an application.

ROTATIONAL CROP RESTRICTIONS
Rotational crop planting intervals following application of Willowood Glufosinate 280SL are listed below. Failure to comply with these restrictions may result in illegal residues in rotated crops.

<table>
<thead>
<tr>
<th>Rotational Crop</th>
<th>Plant Back Interval (Minimum Rotational Crop Planting Interval from Last Application)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canola, Sweet Corn, Corn, Cotton, Rice, Soybeans, and Sugar beets</td>
<td>May be planted at any time</td>
</tr>
<tr>
<td>Root and Tuber Vegetables, Leafy Vegetables, Brassica Leafy Vegetables, and Small Grains (barley, buckwheat, oats, rye, teosinte, triticale, and wheat)</td>
<td>70 days</td>
</tr>
<tr>
<td>All Other Crops</td>
<td>180 Days</td>
</tr>
</tbody>
</table>
Integrated Weed Management

The active ingredient in Willowood Glufosinate 280SL is glufosinate ammonium, which is a glutamine synthetase inhibitor (Group 10). Integrated weed management guidelines promote an economically viable, environmentally sustainable, and socially acceptable weed control program regardless of the herbicide(s) used. The highlights of a successful integrated weed management include:

1) Correctly identify weeds and look for trouble areas within field to identify resistance indicators.
2) Rotate crops.
3) Start the growing season with clean fields.
4) Rotate herbicide modes of action by using multiple modes of action during the growing season and apply no more than two applications of a single herbicide mode of action to the same field in a two year period. One method to accomplish this is to rotate herbicide tolerant trait systems.
5) Apply listed rates of herbicides to actively growing weeds at the correct time with the right application techniques.
6) Control any weeds that may have escaped the herbicide application.
7) Thoroughly clean field equipment between fields.

Contact your local agronomic advisor for more specific information on integrated weed management for your area.

APPLICATION AND MIXING PROCEDURES

Do not use flood jet nozzles, controlled droplet application equipment, or air assisted spray equipment. Uniform thorough spray coverage is important to achieve consistent weed control.

Ground Application

Refer to the Rate Tables for proper application rates. Do not apply when winds are gusty, or when conditions will favor movement of spray particles off the desired spray target. To avoid drift and ensure consistent weed control, apply Willowood Glufosinate 280SL with the spray boom as low as possible while maintaining a uniform spray pattern. Willowood Glufosinate 280SL should be applied broadcast in a minimum of 10 gallons of water per acre using a minimum spray pressure of 40 psi and a maximum ground speed of 10 mph. The use of 80 degree or 110 degree flat fan nozzles is highly recommended for optimum spray coverage and canopy penetration. Application of the spray at a 45 degree angle forward will result in better spray coverage. Under dense weed/crop canopies a broadcast rate of 15-20 gallons of water per acre should be used so that thorough spray coverage will be obtained. DO NOT use raindrop nozzles. Boom height should be based on nozzle manufacturer recommendations. See the Spray Drift Management section of this label for additional information on proper application of Willowood Glufosinate 280SL.
COMPATIBILITY TESTING
If Willowood Glufosinate 280SL is to be mixed with pesticide products not listed on this label, test the compatibility of the intended tank mixture prior to mixing the products in the spray tank. The following procedure assumes a spray volume of 25 gallons per acre. For other spray volumes, adjust the amount of the water used accordingly. Check compatibility as follows:

1. Place 1.0 pint of water from the source that will be used to prepare the spray solution in a clear 1 quart jar.
2. For each pound of dry tank mix partner to be applied per acre, add 1.5 teaspoons to the jar.
3. For each 16 fl. oz. of a liquid tank mix partner to be applied per acre, add 0.5 teaspoon to the jar.
4. For each 16 fl. oz. of Willowood Glufosinate 280SL to be applied per acre, add 0.5 teaspoon to the jar.
5. After adding all the ingredients, place a lid on the jar and tighten. Invert 10 times to mix.
6. Let the mixture stand for 15 minutes, and evaluate the solution uniformity and stability. Look for separation, large flakes, precipitates, gels, heavy oily film on the jar, or other signs of incompatibility. If the tank mix partners are not compatible, do not use the mixture in a spray tank.
7. After compatibility testing is complete, dispose of any pesticide wastes in accordance with the Storage and Disposal section of this label.

MIXING INSTRUCTIONS
Tank Mix Instructions
Willowood Glufosinate 280SL may be applied in tank mix combinations with labeled rates of other products provided these other products are labeled for the timing and method of application for the crop to be treated. The tank mix partner must be used in accordance with the label limitations and precautions. No label dosage rates may be exceeded. Willowood Glufosinate 280SL cannot be mixed with any product containing a label prohibition against such mixing. Refer to the specific crop section for rates and restrictions.

Willowood Glufosinate 280SL must be applied with properly calibrated and clean equipment. Willowood Glufosinate 280SL is formulated to mix readily in water. Prior to adding Willowood Glufosinate 280SL to the spray tank, ensure that the spray tank is thoroughly clean, particularly if a herbicide with the potential to injure crops was previously used (see Cleaning Instructions).

Mix Willowood Glufosinate 280SL with water to make a finished spray solution as follows:

1. Fill the spray tank half full with water.
2. Start agitation.
3. If mixing with a flowable/wettable powder tank mix partner: Prepare a slurry of the proper amount of the product in a small amount of water. Add the slurry to the spray tank.
4. Add the appropriate amount of ammonium sulfate (AMS) to the spray tank.
5. If mixing with a liquid tank mix partner, add the liquid mix partner next.
6. Complete filling the spray tank with water.
7. Add the proper amount of Willowood Glufosinate 280SL and continue agitation.
8. If foaming occurs, use a silicone based antifoam agent.

Ensure that all spray system lines including pipes, booms, etc., have the correct concentration of spray solution by flushing out the spray system lines before starting the crop application.

If tank mix partners recommended on this label are added, maintain good agitation at all times until contents of the tank are sprayed. If the spray mixture is allowed to settle, thorough agitation is required to resuspend the mixture before spraying is resumed. Keep bypass line on or near bottom of tank to minimize
foaming. Screen size in nozzles or line strainers must be 50 mesh or larger.

CLEANING INSTRUCTIONS
Before using Willowood Glufosinate 280SL, thoroughly clean bulk storage tank, refillable tank, nurse tanks, spray tank, lines, and filter, particularly if a herbicide with the potential to injure crops was previously used. Equipment should be thoroughly rinsed using a commercial tank cleaner.

After using Willowood Glufosinate 280SL, triple rinse the spray equipment and clean with a commercial tank cleaner. Make sure any rinsate or foam is thoroughly removed from spray tank and boom. Rinsate may be disposed following the pesticide disposal directions on this label.

SPRAY DRIFT MANAGEMENT
Spray drift may result in injury to non-target crops or vegetation. To avoid spray drift, do not apply when wind speed is greater than 10 MPH or during periods of temperature inversions. Do not apply when weather conditions, wind speed, or wind direction may cause spray drift to non-target areas. AVOIDING SPRAY DRIFT AT THE APPLICATION SITE IS THE RESPONSIBILITY OF THE APPLICATOR.
- All ground application equipment must be properly maintained and calibrated using appropriate carriers.
- For all non-aerial applications, wind speed must be measured adjacent to the application site, on upwind side, immediately prior to application.

Sensitive Areas
The pesticide may only be applied when the potential for drift to adjacent sensitive areas (e.g., residential areas, bodies of water, known habitats for threatened or endangered species, non-target crops) is minimal (e.g., when wind is blowing away from the sensitive areas).

Do not apply under circumstances where possible drift to unprotected persons or to food, forage, or other plantings that might be damaged or crops thereof rendered unfit for sale, use, or consumption can occur.
APPLICATION DIRECTIONS FOR USE ON LISTED TREE, VINE, AND BERRY CROPS

Apply Willowood Glufosinate 280SL to the tree, vine, and berry crops listed below. Uniform, thorough spray coverage is necessary to achieve consistent weed control.

REGISTERED CROPS

- Bushberries – blueberry, currant, elderberry, gooseberry, and huckleberry
- Other berries – lingonberry, juneberry, and salal
- Citrus – lemon, orange, grapefruit, lime, mandarin, tangerine, tangelo, calamondin, kumquat, pummelo, citron, citrus hybrids, tangor, and cultivars, varieties and/or hybrids of these
- Olives
- Pome Fruit – apple, pear, crabapple, loquat, mayhaw, quince, azarole, medlar, tejocote, cultivars, varieties and/or hybrids of these
- Stone Fruit – apricot, cherry, peach, nectarine, plum, capulin, jujube, sloe, and cultivars, varieties and/or hybrids of these
- Tree Nuts – almonds, filberts, hickory nuts, macadamia nuts (bush nuts), pecans, pistachios, and walnuts
- Vineyards – all grape varieties (table, wine, and raisins)

APPLICATION RATE AND TIMING

For best results, apply to emerged, young, actively growing weeds. Warm temperatures, high humidity, and bright sunlight improve the performance of Willowood Glufosinate 280SL. Weed control may be reduced when applications are made to weeds under stress due to drought or cool temperatures. Weeds under stress or in dense populations will require application at the highest specified label use rate. Stressed conditions also include prior treatments of other contact or systemic herbicides. Do not retreat these weeds with Willowood Glufosinate 280SL until sufficient regrowth has occurred.

Apply Willowood Glufosinate 280SL as a directed spray to control undesirable vegetation in tree, vine, and berries listed on this label. Apply as a broadcast, banded or spot treatment application depending on the situation to control weeds listed under the heading Weeds Controlled in Tree, Vine, and Berry crops. Avoid direct spray or drift to desirable vegetation. Regrowth may occur due to the weed stage of growth at application, low use rate, or environmental conditions. Repeat applications of Willowood Glufosinate 280SL may be necessary to control plants generating from underground parts or seed.

Avoid contact of Willowood Glufosinate 280SL solution, spray, drift or mist with green bark, stems, or foliage, as injury may occur to trees, vines, and berries. Only trunks with callused mature brown bark should be sprayed unless protected from spray contact by nonporous wraps, grow tubes, or waxed containers. Contact of Willowood Glufosinate 280SL with parts of trees, vines, or berries other than mature brown bark can result in serious damage.
Application Methods for Broadcast Applications
Apply Willowood Glufosinate 280SL at the rates listed below for broadcast applications based on weed size and stage of growth.

<table>
<thead>
<tr>
<th>Weed Size and Stage</th>
<th>Willowood Glufosinate 280SL Rate</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weeds &lt; 3&quot; in height</td>
<td>48 fl. oz./A</td>
</tr>
<tr>
<td>Weeds &lt; 6&quot; in height pre-tiller grasses</td>
<td>56 fl. oz./A</td>
</tr>
<tr>
<td>Weeds &gt; 6&quot; in height, and or/grasses that have tillered</td>
<td>56 – 82 fl. oz./A</td>
</tr>
</tbody>
</table>

Application Methods for Banded Spray Applications
Banded applications may be used using the following formula to calculate the amount of herbicide needed for orchard or vineyard strip sprays:

\[
\frac{\text{Band width in inches}}{\text{Row width in inches}} \times \text{Rate per Acre Broadcast} = \text{Amount of Herbicide Needed for Treatment}
\]

Application Methods for Spot or Directed Spray Applications
For spot or directed spray applications by backpack sprayers only (no mechanically pressured handgun applications allowed), mix Willowood Glufosinate 280SL at 1.7 fl. oz. of product per gallon of water. Apply to undesirable vegetation foliage until wet but prior to runoff. Ensure uniform and complete coverage. Thoroughly clean the sprayer following use. DO NOT make spot or directed spray applications to tree or vine trunk as injury may occur.
### Weeds Controlled in Tree, Vine, and Berry Crops

#### Broadleaved Weeds

<table>
<thead>
<tr>
<th>Plant Type</th>
<th>Broadleaved Weeds</th>
<th>Broadleaved Weeds</th>
<th>Broadleaved Weeds</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkali sida</td>
<td>Fleabane, annual</td>
<td>Morningglory, ivyleaf</td>
<td>Smartweed, Pennsylvania</td>
</tr>
<tr>
<td>Ammannia, purple</td>
<td>Goosefoot</td>
<td>Morningglory, pitted</td>
<td>Sowthistle, annual</td>
</tr>
<tr>
<td>Arrowhead, California</td>
<td>Gromwell, field</td>
<td>Mullein, turkey</td>
<td>Spurge, prostrate</td>
</tr>
<tr>
<td>Buckwheat, wild</td>
<td>Groundcherry, cutleaf</td>
<td>Mustard, wild</td>
<td>Starthistle, yellow</td>
</tr>
<tr>
<td>Buffalogr</td>
<td>Groundsel, common</td>
<td>Nettle</td>
<td>Sunflower, common</td>
</tr>
<tr>
<td>Burclover, California</td>
<td>Henbit</td>
<td>Nightshade, black</td>
<td>Sunflower, prairie</td>
</tr>
<tr>
<td>Carpetweed</td>
<td>Jimsonweed</td>
<td>Nightshade, eastern black</td>
<td>Sunflower, volunteer</td>
</tr>
<tr>
<td>Chickweed, common</td>
<td>Knotweed</td>
<td>Nightshade, hairy</td>
<td>Swinecress</td>
</tr>
<tr>
<td>Chinese, thornapple</td>
<td>Kochia</td>
<td>Pennycress</td>
<td>Thistle, Russian</td>
</tr>
<tr>
<td>Cocklebur, common</td>
<td>Lambsquarters, common</td>
<td>Pigweed, redroot</td>
<td>Turnip, wild</td>
</tr>
<tr>
<td>Copperleaf, Virginia</td>
<td>Lettuce, miner’s</td>
<td>Pineapple weed</td>
<td>Velvetleaf</td>
</tr>
<tr>
<td>Cudweed</td>
<td>Lettuce, prickly</td>
<td>Puncturevine</td>
<td>Vervain</td>
</tr>
<tr>
<td>Cutleaf Eveningprimrose</td>
<td>London rocket</td>
<td>Purslane, common</td>
<td>Vetch</td>
</tr>
<tr>
<td>Dodder</td>
<td>Mallow, common</td>
<td>Radish, wild</td>
<td>Virginia copperleaf</td>
</tr>
<tr>
<td>Eclipta</td>
<td>Malva (little mallow)</td>
<td>Ragweed, common</td>
<td>Willowherb, panicle</td>
</tr>
<tr>
<td>Fiddleneck</td>
<td>Marestail</td>
<td>Ragweed, giant</td>
<td></td>
</tr>
<tr>
<td>Filaree</td>
<td>Mayweed</td>
<td></td>
<td>Redmaids</td>
</tr>
<tr>
<td>Filaree, redstem</td>
<td>Morningglory, entireleaf</td>
<td>Shepherd’s Purse</td>
<td></td>
</tr>
</tbody>
</table>

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11
### Grass Weeds

<table>
<thead>
<tr>
<th>Barnyardgrass</th>
<th>Crabgrass, smooth</th>
<th>Junglerice</th>
<th>Shattercane</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bluegrass, annual</td>
<td>Cupgrass, woolly</td>
<td>Oat, wild</td>
<td>Sprangletop</td>
</tr>
<tr>
<td>Brome, ripgut</td>
<td>Foxtail, giant</td>
<td>Panicum, fall</td>
<td>Stinkgrass</td>
</tr>
<tr>
<td>Brome grass, downy</td>
<td>Foxtail, green</td>
<td>Panicum, Texas</td>
<td>Wheat, volunteer</td>
</tr>
<tr>
<td>Canarygrass</td>
<td>Foxtail, yellow</td>
<td>Rush, toad**</td>
<td>Windgrass</td>
</tr>
<tr>
<td>Chess, soft</td>
<td>Goosegrass</td>
<td>Ryegrass, annual*</td>
<td>Witchgrass</td>
</tr>
<tr>
<td>Crabgrass, large</td>
<td>Johnsongrass, seedling</td>
<td>Sandbur, field</td>
<td></td>
</tr>
</tbody>
</table>

### Biennial and Perennial Weeds

<table>
<thead>
<tr>
<th>Aster, white heath</th>
<th>Dallisgrass</th>
<th>Mustard, tansy</th>
<th>Rubus spp.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bindweed, field</td>
<td>Dandelion</td>
<td>Nutsedge, purple</td>
<td>Spurge, leafy</td>
</tr>
<tr>
<td>Bindweed, hedge</td>
<td>Dock, curly</td>
<td>Nutsedge, yellow</td>
<td>Thistle, bull</td>
</tr>
<tr>
<td>Bluegrass, Kentucky</td>
<td>dogbank, hemp</td>
<td>Onion, wild</td>
<td>Thistle, musk</td>
</tr>
<tr>
<td>Bromegrass, smooth</td>
<td>Fescue</td>
<td>Orchardgrass</td>
<td>Torpedograss</td>
</tr>
<tr>
<td>Bulrush*</td>
<td>Goldenrod, gray</td>
<td>Paragrass</td>
<td>Vaseygrass</td>
</tr>
<tr>
<td>Burdock</td>
<td>Guineagrass</td>
<td>plantain</td>
<td>wood sorrel</td>
</tr>
<tr>
<td>Canada thistle</td>
<td>Horsetail</td>
<td>Poison ivy/oak</td>
<td>Yarrow, common</td>
</tr>
<tr>
<td>Clover, alsike</td>
<td>Love grass</td>
<td>Quackgrass</td>
<td></td>
</tr>
<tr>
<td>Clover, red</td>
<td>Mugwort</td>
<td>Rocket, yellow</td>
<td></td>
</tr>
<tr>
<td>Clover, white</td>
<td>Mullein, common</td>
<td>Rose, wild</td>
<td></td>
</tr>
</tbody>
</table>

*Apply to annual ryegrass prior to 3 inches in height.
**Indicates suppression.
RESTRICTIONS TO THE DIRECTIONS FOR USE ON TREE, VINE AND BERRY CROPS

1. **DO NOT** apply more than 164 fl. oz. of Willowood Glufosinate 280SL per acre (3 lbs. ai/A) to berry bushes and stone fruit in a 12 month period. **DO NOT** make more than 2 applications at a maximum rate of 82 fl. oz. per acre (1.5 lbs. ai/A) per application.

2. **DO NOT** apply more than 246 fl. oz. (4.5 lbs. ai/A) of this product per acre to tree nuts, vines, pome fruit, citrus, and olives in any calendar year. **DO NOT** make more than 3 applications at a maximum rate of 82 fl. oz. per acre (1.5 lbs. ai/A) per application.

3. **DO NOT** graze, harvest, and/or feed treated orchard cover crops to livestock.

4. **DO NOT** apply this product through any type of irrigation system.

5. **DO NOT** apply this product aerially to tree, berry, or vine crops.

6. **DO NOT** apply this product within 14 days of nut, fruit, berry, or grape harvest.

7. Applications to citrus fruits, pome fruits, and olives must be a minimum of 14 days apart.

8. Applications to stone fruit must be a minimum of 28 days apart.

9. **DO NOT** make spot spray applications to suckers, as tree injury may occur.

SUCKER CONTROL WITH WILLOWOOD GLUFOSINATE 280SL

Willowood Glufosinate 280SL will reduce or eliminate sucker growth when applied to suckers that are young, green, and uncalloused. For sucker control, apply a split application approximately 4 weeks apart at 56 fl. oz. of product/A. Coverage of all sucker foliage is necessary for optimum control. Suckers should not exceed 12 inches in length.

TANK MIX PARTNER INSTRUCTIONS

Willowood Glufosinate 280SL does not provide residual weed control or control of unexposed plant parts. Certain herbicide tank mixes may aid in the performance of Willowood Glufosinate 280SL or be added to provide residual herbicide activity. No additional surfactant is needed with any tank mix partner. Willowood Glufosinate 280SL may be applied in tank mix combinations with labeled rates of other products provided these other products are labeled for the timing and method of application for the crop to be treated. The tank mix partner must be used in accordance with the label limitations and precautions. No label dosage rates may be exceeded. Willowood Glufosinate 280SL cannot be mixed with any product containing a label prohibition against such mixing.

<table>
<thead>
<tr>
<th>Chateau</th>
<th>Princep® 4L</th>
<th>Sinbar® 80W</th>
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<tr>
<td>Devnnot® 50WP</td>
<td>Simazine 4L</td>
<td>Solicam® DF</td>
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<td>Goal® 1.6E</td>
<td>Simazine 80W</td>
<td>Surflan® A/S</td>
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<tr>
<td>Karmex® DF</td>
<td>Simazine 90</td>
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</table>
FARMSTEADS, RECREATIONAL, AND PUBLIC AREAS
When applied as listed, Willowood Glufosinate 280SL controls undesirable plant vegetation in non-crop areas around farmstead, building foundations, shelter belts, along fences, airports, commercial plants, storage and lumber yards, educational facilities, fence lines, ditch banks, dry ditches, schools, parking lots, tank farms, pumping stations, parks, other public areas and general non-selective farmstead weed control. Refer to the Application Directions for use on listed Tree, Vine, and Berry Crops section of this label for appropriate application broadcast and spot spray application rates and lists of weeds controlled.

STORAGE AND DISPOSAL
Do not contaminate water, food or feed by storage or disposal.

PESTICIDE STORAGE: Do not use or store near heat or open flame. Keep the container tightly closed and dry in a cool, well ventilated place. Storage temperature should not exceed 125°F. Protect against direct sunlight.

PESTICIDE DISPOSAL: Wastes resulting from the use of this product may be disposed of on site or at an approved waste disposal facility.

CONTAINER HANDLING:
Nonrefillable Container (five gallons or less): Nonrefillable container. Do not reuse or refill this container. Offer for recycling, if available. Triple rinse container (or equivalent) promptly after emptying. Triple rinse as follows: Empty the remaining contents into application equipment or a mix tank and drain for 10 seconds after the flow begins to drip. Fill the container 1/4 full with water and recap. Shake for 10 seconds. Pour rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Drain for 10 seconds after the flow begins to drip. Repeat this procedure two more times. Then offer for recycling if available or reconditioning if appropriate or puncture and dispose of in a sanitary landfill or by incineration.

Nonrefillable Container (greater than five gallons): Nonrefillable container. Do not reuse or refill this container. Offer for recycling, if available. Triple rinse container (or equivalent) promptly after emptying. Triple rinse as follows: Empty the remaining contents into application equipment or a mix tank. Fill the container 1/4 full with water. Replace and tighten closures. Tip container on its side and roll it back and forth, ensuring at least one complete revolution, for 30 seconds. Stand the container on its end and tip it back and forth several times. Turn the container over onto its other end and tip it back and forth several times. Empty the rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Repeat this procedure two more times. Then offer for recycling if available or reconditioning if appropriate or puncture and dispose of in a sanitary landfill or by incineration.
CONDITION OF SALE AND LIMITATION OF WARRANTY AND LIABILITY

NOTICE: Read the entire Directions for Use and Conditions of Sale and Limitation of Warranty and Liability before buying or using this product. If the terms are not acceptable, return the product at once, unopened, and the purchase price will be refunded.

The Directions for Use of this product must be followed carefully. It is impossible to eliminate all risks inherently associated with the use of this product. Ineffectiveness or other unintended consequences may result because of such factors as manner of use or application, weather, presence of other materials or other influencing factors in the use of the product, which are beyond the control of Willowood, LLC or Seller. To the extent consistent with applicable law, all such risks shall be assumed by Buyer and User, and Buyer and User agree to hold Willowood, LLC and Seller harmless for any claims relating to such factors.

Willowood, LLC warrants that this product conforms to the chemical description on the label and is reasonably fit for the purposes stated in the Directions for Use, subject to the inherent risks referred to above, when used in accordance with directions under normal use conditions. This warranty does not extend to the use of this product contrary to label instructions, or under abnormal conditions or under conditions not reasonably foreseeable to or beyond the control of Seller or Willowood, LLC, and Buyer and User assume the risk of any such use. TO THE EXTENT CONSISTENT WITH APPLICABLE LAW, WILLOWOOD, LLC MAKES NO WARRANTIES OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE NOR ANY OTHER EXPRESS OR IMPLIED WARRANTY EXCEPT AS STATED ABOVE.

To the extent consistent with applicable law, neither Willowood, LLC nor Seller shall be liable for any incidental, consequential or special damages resulting from the use or handling of this product. TO THE EXTENT CONSISTENT WITH APPLICABLE LAW, THE EXCLUSIVE REMEDY OF THE USER OR BUYER, AND THE EXCLUSIVE LIABILITY OF WILLOWOOD, LLC AND SELLER FOR ANY AND ALL CLAIMS, LOSSES, INJURIES OR DAMAGES (INCLUDING CLAIMS BASED ON BREACH OF WARRANTY, CONTRACT, NEGLIGENCE, TORT, STRICT LIABILITY OR OTHERWISE) RESULTING FROM THE USE OR HANDLING OF THIS PRODUCT, SHALL BE THE RETURN OF THE PURCHASE PRICE OF THE PRODUCT OR, AT THE ELECTION OF WILLOWOOD, LLC OR SELLER, THE REPLACEMENT OF THE PRODUCT.

Willowood, LLC and Seller offer this product, and Buyer and User accept it, subject to the foregoing Conditions of Sale and Limitation of Warranty and Liability, which may not be modified except by written agreement signed by a duly authorized representative of Willowood, LLC.

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Karmex, Sinbar are registered trademarks of E.I. DuPont de Nemours Company.
Permit and Yukon are registered trademarks of Monsanto.

EPA 20160913
Willowood Glufosinate 280SL

GROUP 10 HERBICIDE

Willowood Glufosinate 280SL may be used for post-emergence weed control in listed tree, vine and berry crops.

ACTIVE INGREDIENT:
Glufosinate ammonium ......................................................... 24.5%

OTHER INGREDIENTS: ..................................................

TOTAL: .............................................................................. 100.0%

"GAS Number 77182-82-2
-Equivalent to 2.34 pounds of active ingredient per U.S. gallon.

EPA Reg. No. 87290-41
EPA Est. No. 61842-CA-001 {TF)
5905-3A-01 (HD)
29376-TX-001 (SE)
6095-IA-01

5905-IA-01

Letter(s) in the lot number correspond to letter(s) following the EPA Est No.

KEEP OUT OF REACH OF CHILDREN
WARNING - AVISO
Si usted no entiende la etiqueta, busque a alguien para que se la explique a usted en detalle.

(If you do not understand the label, find someone to explain it to you in detail.)

FIRST AID

IF IN EYES: Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Call a poison control center or doctor for treatment advice.

IF ON SKIN OR CLOTHING: Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call a poison control center or doctor for treatment advice.

IF SWALLOWED: Call a poison control center or doctor immediately for treatment advice. Have person sip a glass of water if able to swallow. Do not induce vomiting unless told to by a poison control center or doctor. Do not give anything to an unconscious person.

HOT LINE NUMBER
Have the product container or label with you when calling a poison control center or doctor, or going for treatment. For general information on product use, etc., call the National Pesticides Information Center (NPIC) at 1-800-855-7378. For emergencies, call the poison control center 1-800-222-1222.

NOTE TO PHYSICIAN: If this product is ingested, endotracheal intubation and gastric lavage should be performed as soon as possible followed by charcoal and sodium sulfate administration.

NET CONTENTS: 2.5 Gallons

PRECAUTIONARY STATEMENTS
HAZARDS TO HUMANS AND DOMESTIC ANIMALS
WARNING
Causes substantial but temporary eye injury. Harmful if absorbed through skin. Harmful if swallowed. Do not get in eyes or on clothing. Wear protective eyewear (goggles, face shield, or safety glasses). Avoid contact with skin.

ENVIRONMENTAL HAZARDS
Do not apply directly to water, or to areas where surface water is present. Do not apply to intertidal areas below the mean high water mark. Do not contaminate water by cleaning of equipment or disposal of equipment washwaters.

This pesticide is toxic to vascular plants and should be used strictly in accordance with the drift and run-off precautions on this label in order to minimize off-site exposures.

Under some conditions, this product may have a potential to run off to surface water or adjacent land. Where possible, use methods which reduce soil erosion, such as no till, limited till and contour plowing. These methods also reduce pesticide run-off. Use of vegetation filter strips along rivers, creeks, streams, wetlands, etc., or on the downhill side of fields where run-off could occur to minimize water run-off is recommended.

STORAGE AND DISPOSAL
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See label booklet for additional Precautionary Statements and Directions for Use.

Manufactured For:
Willowood, LLC
1600 NW Garden Valley Blvd. #120
Roseburg, OR 97471
20160706